

Bartholet expands production capacities

Bartholet Maschinenbau has achieved steady and sound growth for many years. To enhance its production capacity for future projects, the company is adding four machines to its facilities over the course of this year.



One of them is a “**DMC 65 monoBLOCK**” by DMG MORI, a 5-axis machining center with a 6-pallet system for more productivity and flexibility in production.

Technical data:

- Spindle speed: 15,000 rpm
- Automatic pallet changer can accommodate up to 800 kg per pallet
- Work piece diameter up to 800 mm

In the metal and sheet processing area, a deburring line was added. The machine is used for the final deburring and rounding of components. The combination of ARKU “**EdgeBreaker**” and ARKU “**EdgeRacer**” delivers excellent edge rounding results and improves the quality of coated components.



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A work piece before rounding (right) and after (left).



The machine portfolio is also expanded by adding an “MCP 26” profile bending machine. The hydraulic 3-roller profile bending machine can process oversized profiles with maximum precision and will be used for bending the hangers of chairs and gondolas among other things.



The company also invested in its apprenticeship workshop which received a new “ecoMill 50” CNC milling machine for the 40 apprentices at Bartholet Ropeways. The 5-axis machine is used predominantly for light machining.



All these new investments are worth millions and keep Bartholet's manufacturing facilities up-to-date.

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